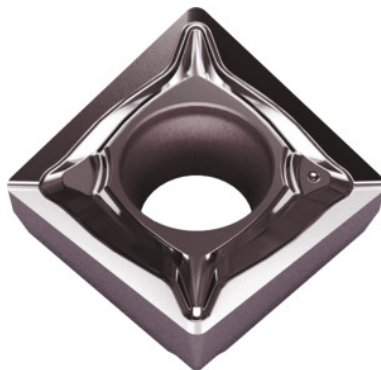


Garant

Indexable insert for turning ZCMX 050204, for "4 in 1" turning and boring tools, Grade: HBZ310



Order data

Order number	268420 HBZ310
GTIN	4062406273644
Item class	21K

Technical description

Tool material	Carbide
Grade	HBZ310
Corner radius	0.4 mm
Number of changes/inserts	2
Main application	N
Cutting conditions	continuous
ISO code indexable insert	ZCMX 050204
Cutting depth a_p	0.2 - 4 mm
Cutting speed v_c main application	200 - 600 m/min
Coating	PVD
Feed rate f when drilling	0.03 - 0.3 mm

Feed rate f when turning	0.05 - 0.4 mm
suitable for tool dia. D_c	10 mm
Type of product	Indexable insert for turning